

Washington, D.C.

EDGE TO EDGE DOUBLURE: MONIQUE LALLIER

Step by step procedure:

1. Cut the leather for doublure larger than needed (1 inch more head and tail side and two inches on the other side)
2. Trace a line all around the inside board at 1/8" with a bone folder
- * 3. Cut the turn-ins in a long bevel with a flat cutter
- * 4. Scrape the scores and sand it smooth
5. Cut a acid free white card (10) not too sized, a fraction beyond the bone folder mark
6. Sand off the edges of the card *sanded edge up*
- * 7. Paste down with mix and fix the card. Let it dry close with a card and milar between the text block and the cover.
8. Repeate on the other side
- * 9. Sand down the edges of the card from the middle toward the outside of the board until it's very smooth.
- * 10. Choose a Arches text type paper and pasted down with mix. Fix it 1/8" beyond the edges of the board. Let it dry close with card and mylar
- 11, Send the paper until it is perfectly smooth.
- * 12. Prepare the leather: pare down to .5 or .6 mm thickness
C. Lallier
cut a bevel on the 3 sides
pare down to .3 mm for the hinge on the fourth side.
13. Paste the doublure twice.
- * 14. Fix the doublure in place, stretching out or pulling in if necessary.
- * 15. Fix the edges of the doublure to the outer extremities of the board.
- * 16. Repaste the hinge area and fix in place.
17. Let it dry open for 2 or 3 hrs.
18. Close the cover and repeat on the other side
19. When the other side is finish, put under weight and let it dry 24 hrs before to work on the design.

EDGE TO EDGE DOUBLURE: MONIQUE LALLIER

Useful addresses:

Where to have the leather pared:

Guy Bonnani
15 rue de Marseille
75010 Paris FRANCE

or

Lomelis Bros.
16 Spring St.
Peabody MA 01960

Tel: (508) 532-4949

Guy Bonnani will pare bits and pieces of leather as well as the leather to cover a book, paring just the spine and turn-ins, following your pattern on paper. You can write to him in English.

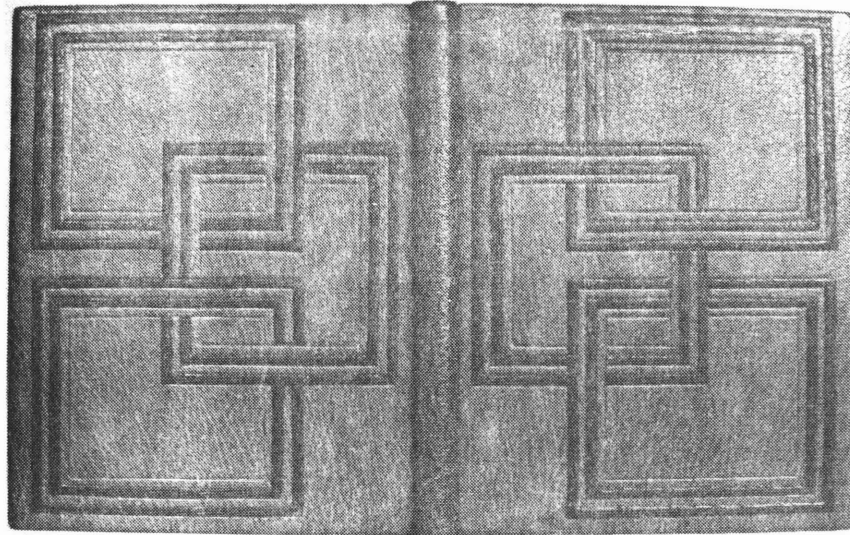
Lomelis will split a full skin at your exact measure (thickness). You need to be specific in the thickness and they can transfer from millimeter to inches. They have a \$40.00 minimum charge. The last time I sent 5 big skins and it cost me the minimum.

For the paper micrometer:

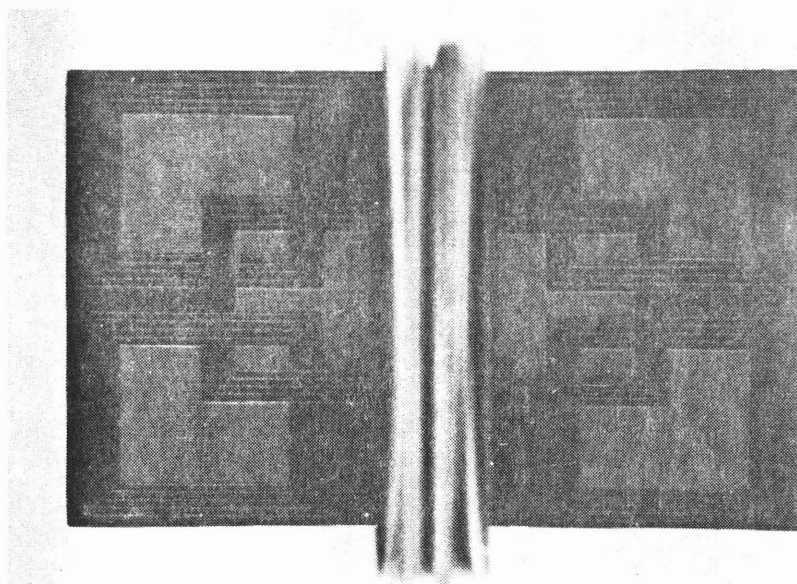
Conservation Ressources International
8000-H Forbes Place
Springfield, Virginia
22151

Tel: (703) 321-7730 or 1-800-634-6932

Fax: (703) 321-0629



A Poetry Recital by James Stephens 22.3 cm × 17.9 cm
Bound by Hanne O'Rourke, maroon Harmatan goatskin with black
onlays and blind tooling.



A Poetry Recital — Doublures: Black Goatskin with blind
tooling.