Materials for Pouch Binding
$\left.\left.\begin{array}{|c|c|c|c|}\hline & \text { What to look for } & \begin{array}{c}\text { Kiyoshi's } \\ \text { recommendation }\end{array} & \begin{array}{c}\text { Kyoshi used for } \\ \text { the demo. }\end{array} \\ \hline \text { Text block } & \begin{array}{c}\text { Depends purpose of } \\ \text { the book. Talk to } \\ \text { supplier. }\end{array} & ---- & \begin{array}{c}\text { Warahanshi } \\ \text { (Hiromi Paper) }\end{array} \\ \hline \text { Inner binding } & \begin{array}{c}\text { Strong long fiber } \\ \text { Kozo (Paper } \\ \text { mulberry) paper. }\end{array} & \begin{array}{c}\text { Okawara, } \\ \text { Sekishu, } \\ \text { Hosokawa, etc. }\end{array} & \begin{array}{c}\text { RK-29 (Paper } \\ \text { NAO) }\end{array} \\ \hline \text { Core (board) } & \begin{array}{c}\text { Thick and flexible } \\ \text { paper }\end{array} & \begin{array}{c}\text { Okawara, } \\ \text { Hosho, Senka } \\ \text { shi, etc. }\end{array} & \begin{array}{c}\text { RK-29 (Paper } \\ \text { NAO) }\end{array} \\ \hline \text { Corner cloth } & \begin{array}{c}\text { Traditionally silk } \\ \text { was used. Don't } \\ \text { use polyester or } \\ \text { nylon. }\end{array} & \begin{array}{c}\text { Visit Hong } \\ \text { Kong or Hanoi. } \\ \text { Silk is cheap. }\end{array} & \begin{array}{c}\text { Silk found at } \\ \text { flea markets in } \\ \text { Osaka and } \\ \text { Kyoto. }\end{array} \\ \hline \text { Cover (paper) } & \begin{array}{c}\text { Patterned/decorated } \\ \text { paper makes } \\ \text { sewing invisible. }\end{array} & \begin{array}{c}---- \\ \text { Cover (Cloth) }\end{array} & \begin{array}{c}\text { I don't like cloth } \\ \text { cover for this type } \\ \text { of book. I can't } \\ \text { make it right. }\end{array}\end{array} \begin{array}{c}\text { Use an available } \\ \text { book cloth } \\ \text { rather than try to } \\ \text { make your own. }\end{array}\right\} \begin{array}{c}\text { (Hiromi Paper) } \\ \text { (orry, I won't demo on } \\ \text { this one. }\end{array}\right\}$


Relationships between dimensions of book and sewing margins / dimensions of title label
Millimeters (inches)

| Height $\times$ Width | Sewing margin at <br> spine | Sewing margin at <br> head and tail | Number <br> of <br> sewing holes | Title Label |
| :--- | :--- | :--- | :--- | :--- |
| $327 \times 236(127 / 8 \times 95 / 16)$ | $15(19 / 32)$ | $24(15 / 16)$ | 5 | $227 \times 39.5(815 / 16 \times 19 / 16)$ |
| $297 \times 197(1113 / 32 \times 73 / 4)$ | $12(15 / 32)$ | $21(27 / 32)$ | 5 | $206 \times 36.5(81 / 8 \times 17 / 16)$ |
| $276 \times 197(107 / 8 \times 73 / 4)$ | $10.5(13 / 32)$ | $16.5(21 / 32)$ <br> $18(23 / 32)$ | 5 | $197 \times 33(73 / 4 \times 15 / 16)$ |
| $236 \times 164(99 / 32 \times 615 / 32)$ | $9(11 / 32)$ | $45(19 / 32)$ | 4 | $167 \times 30(69 / 16 \times 13 / 16)$ |
| $194 \times 137(75 / 8 \times 53 / 8)$ | $9(11 / 32)$ | $15(19 / 32)$ | 4 | $137 \times 27(53 / 8 \times 11 / 16)$ |
| $164 \times 118(615 / 32 \times 45 / 8)$ | $9(11 / 32)$ | $12(15 / 32)$ | 4 | $118 \times 24(45 / 8 \times 15 / 16)$ |
| $137 \times 194(53 / 8 \times 75 / 8)$ | $10.5(13 / 32)$ | $13.5(17 / 32)$ | 4 | $103 \times 33(41 / 16 \times 15 / 16)$ |
| $115 \times 164(417 / 32 \times 615 / 32)$ | $9(11 / 32)$ | $12(15 / 32)$ | 4 | $88 \times 30(315 / 32 \times 13 / 16)$ |

Teinosuke, Endo - Komonjo Shuho rokuju nen - Kyuko Shoin, Tokyo 1988

