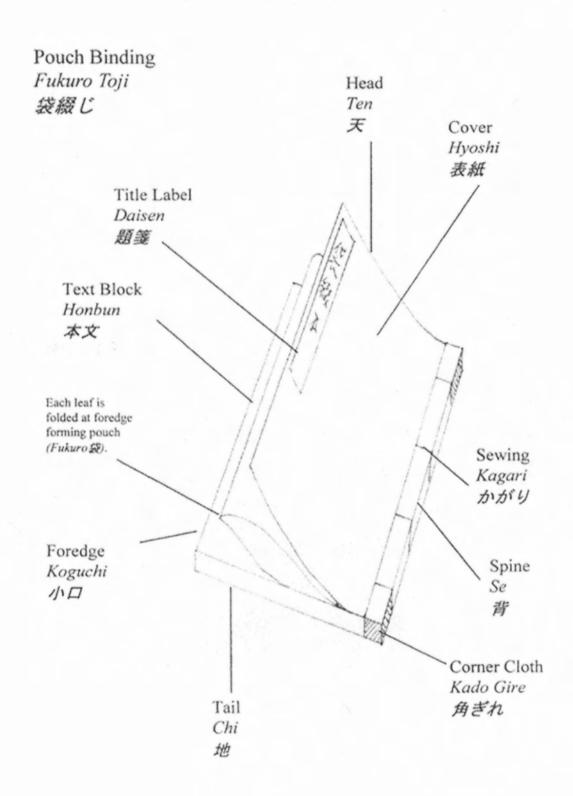
## **Materials for Pouch Binding**

	XX/1 - 4 4 - 1 - 1 C	17. 1.1	TZ 1: 1 C
	What to look for	Kiyoshi's	Kyoshi used for
m		recommendation	the demo.
Text block	Depends purpose of		Warahanshi
	the book. Talk to		(Hiromi Paper)
	supplier.		
Inner binding	Strong long fiber	Okawara,	RK-29 (Paper
	Kozo (Paper	Sekishu,	NAO)
	mulberry) paper.	Hosokawa, etc.	
Core (board)	Thick and flexible	Okawara,	RK-29 (Paper
	paper	Hosho, Senka	NAO)
		shi, etc.	
Corner cloth	Traditionally silk	Visit Hong	Silk found at
	was used. Don't	Kong or Hanoi.	flea markets in
	use polyester or	Silk is cheap.	Osaka and
	nylon.		Kyoto.
Cover (paper)	Patterned/decorated		Colored
	paper makes		Echizen Kozo
	sewing invisible.		(Hiromi Paper
Cover (Cloth)	I don't like cloth	Use an available	Sorry, I won't
	cover for this type	book cloth	do a demo on
	of book. I can't	rather than try to	this one.
	make it right.	make your own.	
Lining paper	Thin Kozo paper.	Usumino, Misu,	Usumino
for corner cloth		etc.	(Hiromi Paper)
Lining paper	Thick, long fiber,	Okawara,	RK-29 (Paper
for paper cover	strong Kozo paper	Hosokawa, etc.	NAO)
Sewing thread	Traditionally silk	Cotton	6 ply cotton
	was used. Stay	embroidery	embroidery
	away from	thread works	thread.
	polyester or nylon.	very well.	
Title label	Good writing or		
	printing paper.		
	Talk to the		
	supplier.		
Paste	Wheat starch paste,		
	not rice starch.		



## Relationships between dimensions of book and sewing margins / dimensions of title label

Millimeters (inches)

Height x Width	Sewing margin at spine	Sewing margin at head and tail	Number of sewing holes	Title Label
327x236(12 7/8x9 5/16)	15(19/32)	24(15/16)	5	227x39.5(8 15/16x1 9/16)
297x197(11 13/32x7 3/4)	12(15/32)	21(27/32)	5	206x36.5(8 1/8x1 7/16)
276x197(10 7/8x7 3/4)	10.5(13/32)	16.5(21/32) 18(23/32)	5 4	197x33(7 3/4x1 5/16)
236x164(9 9/32x6 15/32)	9(11/32)	15(19/32)	4	167x30(6 9/16x1 3/16)
194x137(7 5/8x5 3/8)	9(11/32)	15(19/32)	4	137x27(5 3/8x1 1/16)
164x118(6 15/32x4 5/8)	9(11/32)	12(15/32)	4	118x24(4 5/8x15/16)
137x194(5 3/8x7 5/8)	10.5(13/32)	13.5(17/32)	4	103x33(4 1/16x1 5/16)
115x164(4 17/32x6 15/32)	9(11/32)	12(15/32)	4	88x30(3 15/32x1 3/16)

Teinosuke, Endo - Komonjo Shuho rokuju nen - Kyuko Shoin, Tokyo 1988