

Handwritten mark

1995

MILLIMETER BINDING

Disciplines in Order

1. Sections in sequence *end guard taped around 1st section*
2. Mend & guard pages
3. Make endpapers *✓ (folded sheet / Okawana lining / end guard (heavy paper))*
4. Press book
5. Mark for sewing *(sewing keys) stab sections*
6. Collate
7. Sewing: set up sewing frame
8. Beat back swelling
9. Tighten cords
10. Cord ends frayed out and pasted down *✓ flat 15mm so end guards metal plate in slot*
11. Knock up and glue book
12. Beat/control back swelling, if necessary *3-4 sections on ea. side*
13. Round the book
14. Backing: shoulders formed in press
15. Make leather headbands *corners across boards - see sheet*
16. Set headbands
17. Line back: *✓ cut edges if no.* 1 between headbands-2 in full spine length
18. Sandpaper lining materials
19. Make hollow-back and supporting paper strip
20. Attach hollow back
21. Cut boards: 2 mm squares at head & tail
22. Attach boards: put in press (5 min)
23. Trim fore-edges of boards, 3 mm squares
24. Remove waste sheets and sand inside & outside
25. Prepare cover materials: leather or vellum & paper
26. Mark boards for cover materials
27. Put on leather or vellum strips, or spine and mm corners
28. Put on cover paper
29. Trim out turn-ins
30. Fill in paper
31. Trim endpapers if necessary
32. Paste endpapers and press